# AMERICAN SADDLERY, Inc.



P. O. BOX 9008 (37412)

1810 ROSSVILLE AVENUE • CHATTANOOGA, TENNESSEE
PHONE 615-756-5131

Catalog No. 001



## "THE CALIFORNIA ROPER"

No. 1008 Saddle

TREE—Five year guaranteed Ralide tree, full quarter horse bars, 3" leather covered horn, 2 3/4" comfort cantle.

FRONT-13" roping front.

SEAT-151/2" roughout quilted.

SKIRTS-27" x 13" wool lined.

RIGGING-7/8" dee rigging, 1 3/4" flank billets, 3½" leather rear girth.

FENDERS-Tapered for forward swing action.

STIRRUPS-3" leather covered

STIRRUP LEATHERS—3" with blevins buckles.

FINISH—Hand dyed and polished, winesap brown.

TRIM-Floral tooled.

SHIPPING WEIGHT-Approximately 40 lbs.

## "THE SHOW MASTER"

No. 1525 Hand Made

TREE—Five year guaranteed ralide tree, quarter horse bars, 2 3/4" leather covered horn, 3\%" oval cantle.

FRONT-12" under cut.

SEAT-15"Quilted.

SKIRTS-26" x 13" fleece lined.

RIGGING-7/8" dee rigging, 1 3/4" double and stitched rear billers

FENDERS-Tapered for forward swing action, double and stitched.

STIRRUPS-3" leather covered, handlaced.

STIRRUP LEATHERS-2½" with quick change buckles.

FINISH-Hand oiled and polished.

TRIM—Hand carved, floral design, buckstitched, double and stitched siat, back housing, and fenders.

SHIPPING WEIGHT-Approximately 35 lbs.





# "THE COMFORT CUTTER"

No. 1533 Saddle

TREE—Five year guaranteed Ralide tree, quarter horse bars. FRONT—13" under cut.
SEAT—15" Quilted, 1½ custom designed Cheyenne roll.
SKIRTS—Fleece lined, basket weaved laced.
RIGGING—7/8" position with 1½" billets.
STIRRUPS—Leather covered.
FINISH—SurShine Brown.
SHIPPING WEIGHT—Approximately 35 lbs.

### "THE B. A. ALL AROUND"

No. 1523 Saddle

TREE—Five year guaranteed Ralide tree, quarter horse bars. FRONT—13" under cut.

**SEAT**–15" quilted with quilted side jockey,  $1\frac{1}{2}$ " custom designed Cheyenne roll.

SKIRTS-Fleece lined, basket weaved laced.

RIGGING-7/8" positon with 11/2" billets.

STIRRUPS-Leather covered.

FINISH—SurShine Brown.

SHIPPING WEIGHT-Approximately 35 lbs.

No. 1523 Saddle . . . . . . . . . . . . . . . . . . \$289.00





## "THE STOCK ROPER"

#### No. 743 Hand Made Roper

**TREE**—Five year guaranteed Ralide tree, full quarter horse bars, 3" leather covered horn, 3" comfort cantle.

FRONT-13" Roping front.

SEAT-15½ Roughout Quilted seat.

SKIRTS-27" x 13" fleece lined.

RIGGING-Full double with heavy duty brass dees, 3½" flank cinch.

FENDERS-Tapered for forward swing action.

STIRRUPS-3" leather covered.

STIRRUP LEATHERS-3" with blevins buckles.

FINISH—Hand dyed and polished, dark brown.

TRIM-Hand creased border.

SHIPPING WEIGHT-Approximately 40 lbs.

#### "THE STOCK CUTTER"

#### No. 543 Hand Made Cutter

**TREE**—Five year guaranteed Ralide tree, full quarter horse bars, 2 3/4" leather covered horn, 3" comfort cantle.

FRONT-16" under cut.

SEAT-16" roughout quilted seat.

SKIRTS-27" x 13" fleece lined.

RIGGING—Powder river plate rigging, 7/8" position, built-in skirt, heavy duty dee for 3½" flank cinch.

FENDERS-Tapered for forward swing action.

STIRRUPS-3" leather covered

STIRRUP LEATHERS-3" with blevins buckles.

FINISH-Hand dyed and polished. Dark Brown.

TRIM-Hand creased border.

SHIPPING WEIGHT-Approximately 40 lbs.





## "THE ALL AROUND"

No. 3500 Cutter

TREE—Five year guaranteed Ralide tree, quarter horse bars, 2 3/4" leather covered horn, 2 3/4" comfort cantle.

FRONT-12" under cut.

SEAT-15" roughout quilted.

SKIRTS-26½" x 13½" fleece lined.

RIGGING-Powder river plate rigging, 7/8" position.

FENDERS-Tapered for forward swing action.

STIRRUPS-3" leather covered.

STIRRUP LEATHERS-21/2" with quick change buckles.

FINISH-Hand dyed and polished, California brown.

TRIM-Panel tooled.

SHIPPING WEIGHT-Approximately 35 lbs.

### "TEAM ROPER"

### No. 3501 Roping Saddle

TREE—Five year guaranteed ralide tree, quarter horse bars, 2 3/4" leather covered horn, 2 3/4" comfort cantle.

FRONT-12" roping front.

SEAT-15" roughout quilted.

SKIRTS-26½" x 13½" fleece lined.

RIGGING-7/8" dee ring.

FENDERS-Tapered for forward swing action.

STIRRUPS-3" leather covered.

STIRRUP LEATHERS-2½" with quick change buckles.

FINISH—Hand dyed and polished California brown.

TRIM-Panel tooled

SHIPPING WEIGHT—Approximately 35 lbs.





## "THE OKLAHOMA ROPER"

## No. 3526 Saddle

TREE—Five year guaranteed ralide tree, quarter horse bars, 2 3/4" leather covered horn, 2 3/4" comfort cantle.
FRONT—12" roping front.
SEAT—15" roughout quilted.
SKIRTS—Fleece lined.
RIGGING—7/8" position, heavy dee rings.
FENDERS—Tapered for forward swing action.
STIRRUPS—3" leather covered.

STIRRUP LEATHERS -2%" with quick change buckles. FINISH — Brown, hand polished.

TRIM-Floral tooled.

SHIPPING WEIGHT-Approximately 38 lbs.

## "THE AMERICAN"

No. 583

TREE-Five year guaranteed Ralide tree. 15" Seat, 12"

SKIRTS-24½" x 11½" Fleece lined.

RIGGING-Three quarter single with slot.

STIRRUPS-2 x 2 Metal Bound.

STIRRUP LEATHERS-2" with two tongue buckle.

FINISH-Brown dyed and polished.

SHIPPING WEIGHT-Approximately 30 lbs.





## "THE AMERICAN ACADEMY"

No. 494

TREE—Five year guaranteed, 14" Seat, 12" Front.
STIRRUP LEATHERS—2" with two tongue buckle.
RIGGING—Three quarter single
FINISH—SurShine Brown.
SHIPPING WEIGHT—Approximately 25 lbs.



## "THE BIG REBEL"

No. 483

TREE—Five year guaranteed tree, 14" padded seat.
SKIRTS—24½" x 11½" fleeced lined.
RIGGING—Three quarter single.
STIRRUP LEATHERS—2" with two tongue buckles.
FINISH—Brown dyed and polished.
SHIPPING WEIGHT—Approximately 30 lbs.



### "THE AMERICAN ACADEMY II"

No. 492

TREE—Five year guaranteed, 14" Seat, 12" Little Wonder Front.

STIRRUP LEATHERS-22" with two tongue buckle.

RIGGING-Three quarter single.

FINISH-SurShine Brown.

SHIPPING WEIGHT-Approximately 25 lbs.



# "THE AMERICAN SURSHINE"

No. 1583

TREE-Five year guaranteed Ralide tree. 15" Seat, 12" Front.

SKIRTS-241/2" x 111/2" Fleece lined.

RIGGING-Three quarter single with slot.

STIRRUPS-2 x 2 Metal Bound.

STIRRUP LEATHERS-2" with two tongue buckle.

FINISH-SurShine Antique.

SHIPPING WEIGHT-Approximately 30 lbs.



## "THE BIG VALUE"

#### No. 3520 Saddle

TREE-Five year guaranteed Ralide tree, quarter horse bars, 2 3/4" leather covered horn, 2 3/4" comfort cantle.

FRONT-12" under cut.

SEAT-15" quilted.

SKIRTS-Fleece lined.

RIGGING-7/8" position, leather rear slot sewed to skirt.

FENDER-Full length.

STIRRUPS-Metal Bound.

STIRRUP LEATHERS-2" with two tongue buckles.

FINISH-Antique.

TRIM-Floral tooled.

SHIPPING WEIGHT-Approximately 30 lbs.



# "THE BUCKSTITCHED SURSHINE"

No. 1584

TREE-Five year guaranteed Ralide tree. 15" Seat, 12"

SKIRTS-24½" x 11½" Fleece lined.

RIGGING-Three quarter single with slot.

STIRRUPS-2 x 2 Metal Bound.

STIRRUP LEATHERS-2" with two tongue buckle.

FINISH-Beautifully buckstitched and SurShine Antique.